

## WHAT IS CLAIMED IS:

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*A 15*
1. A collapsible container comprising:  
a base having a lower hinge portion including a first lower hinge portion and a second lower hinge portion; and  
a plurality of upstanding side walls attached to the base having an upper hinge portion extending downwardly therefrom, the upper hinge portion including a first elongate upper hinge portion and a second elongate upper hinge portion, wherein the first lower hinge portion of the base includes a first opening for receiving the first elongate upper hinge portion therein and also including a flange for securing the first upper hinge portion thereunder, and wherein the second lower hinge portion includes a second opening correspondingly sized for receiving the second elongate upper hinge member therein and for limiting lateral movement between the side walls and the base, and wherein at least one of the upstanding sidewalls has a latch striker portion and an adjacent one of the upstanding sidewalls has a latch receiver portion for receiving the latch striker portion when the container is in its assembled orientation.
  2. The collapsible container of claim 1, wherein the second upper hinge member has a cylindrical cross-section.
  3. The collapsible container of claim 1, wherein the second upper hinge member is disposed adjacent the first upper hinge member.
  4. A collapsible container comprising:  
a base having a plurality of lower hinge portions; and  
a plurality of upstanding side walls pivotably attached to the base and having lower areas with upper hinge portions attached therewith in a unitary construction, the upper hinge portions received by the lower hinge portions in a secure manner, wherein one of the upstanding sidewalls has a latch receiver portion formed integrally therewith, the latch receiver having an receiving area defined by a plurality of beveled surfaces, and wherein an adjacent one of the upstanding walls has a latch striker portion having corresponding mating beveled surface for being receiving securely within the latch receiver when the container is in its assembled orientation.

5. A collapsible container comprising:
- a base having a lower hinge portion including a first lower hinge portion and a second lower hinge portion; and
- at least one side wall pivotably attached to the base and having an upper hinge portion extending downwardly therefrom, the upper hinge portion including a first elongate upper hinge portion and a second elongate upper hinge portion, wherein the first lower hinge portion of the base includes a first recess for receiving the first elongate upper hinge portion therein and also including a stop portion for securing the first upper hinge portion thereunder, and wherein the second lower hinge portion includes a second opening for receiving the second elongate upper hinge member securely therein and for limiting lateral movement between the side wall and the base while enhancing the pivotability therebetween.

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